

Dealer 47T-4  
February 18, 1947

To: REGIONS, ZONES AND DEALERS

Subject: SPECIAL CLUTCH DATA - 21ST SERIES

To meet present demands and to provide an adequate supply of Six, Eight and Super Eight clutches, the Factory has found it necessary to secure these parts from alternate sources.

Clutch cover plates and driven plates from alternate sources have been installed in a number of cars built after November 10, 1946, and cars so equipped may be identified by the letters "A" or "B" stamped after the engine number.

These driven plates differ from the standard driven plates in thickness and the driven plate for the Six and taxicab also differ in diameter. Flywheels for the Six and taxicab carry two sets of bolt holes to accommodate either the standard cover plate or an alternate cover plate when an alternate driven plate is used.

When servicing the clutch on cars having an engine number suffix letter, it must be remembered that a standard driven plate is not interchangeable with one from an alternate source if the driven plate only is to be replaced. The same holds true for the cover plate if a cover plate only is to be replaced. However, if both the cover plate and the driven plate require replacement, standard parts may be used if available.

When an alternate cover plate is used, the clutch pedal pressure exceeds the pressure specified when a standard cover plate is used. To maintain proper pedal pressure, it is essential that the clutch linkage be hooked up in accordance with the following instructions.

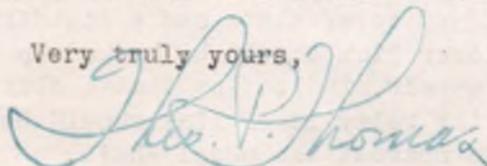
The clutch pedal (395924) for the Six and Eight, used during the period in which alternate clutches were used, has two holes for attaching the relay lever link. In the event that the engine number has no suffix letter or when both a standard cover plate and a standard driven plate have been installed, the relay lever link should be hooked up to the lower hole. If the letter "A" or "B" appear, indicating that a clutch from an alternate source has been installed, the relay lever link should be hooked up to the upper hole, that is, the hole nearest the pedal shaft.

Pedal pressure adjustment on the Super Eight is made at the booster spring eye bolt. If the engine number has no suffix letter or when the clutch is standard, the threaded portion of the bolt should extend through the bracket 2-7/8 inches. If a suffix letter appears, the threaded portion of the bolt should extend through the bracket 3-1/8 inches.

The following table lists the various clutch combinations used and replacement parts may be ordered accordingly.

MODEL	ENG. NO. SUFFIX	EQUIPMENT	COVER PLATE	DRIVEN PLATE	FLYWHEEL	
2100	None	Standard	315571	371309	358019	
		O-Drive	315571	354195	358019	
		Elec. Cl. & O-Drive	302464	373687	358020	
	A	Standard	395920	371209	395931	
		O-Drive	395920	354195	395931	
		Elec. Cl. & O-Drive	395920	373687	395931	
	B	All	395921	395922	395931	
		None	Standard	302464	373686	358020
			O-Drive	302464	373687	358020
	Elec. Cl. & O-Drive		302464	373687	358020	
	A	Standard	395920	373686	358020	
		O-Drive	395920	373687	358020	
Elec. Cl. & O-Drive		395920	373687	358020		
B	All	395921	395922	358020		
	2103-06-26	All	371462	351829	341477	
		A	("A" combination not used on Super 8)			
B		All	395918	395919	341477	
2130	None	Standard	371782	356935	356917	
	A	Standard	395920	373686	395929	
	B	Standard	395921	395922	395929	

Very truly yours,



Theo. P. Thomas  
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