



Packard SERVICE TECHNICAL Bulletin

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To: REGIONS, ZONES AND DEALERS

Subject: CHANGES AND CORRECTIONS IN FLAT RATE MANUAL 1941-49

Certain changes and corrections should be made in the Packard Flat Rate Manual 1941-49. Some of these pertain to the explanation of the operation and some to the suggested times. Please make sure that all changes are made in accordance with the following list:

Under Models should read for 1949 as follows:

<u>Year</u>	<u>Export</u>			
	<u>Six Taxicab</u>	<u>Eight</u>	<u>Super Eight</u>	<u>Custom Eight</u>
1949		2301	2302-22-32	2306-13-33

The following operations should be made to read as follows:

1-21	Steering Gear - Recondition	
	Steering gear removed	2.5
	With signal lights	2.7
3-73	Rear Window Glass - R & R	1.8
	4-Door Sedan 23rd Sr. with external DeLuxe chrome moulding add .7 hr.	
5-11	Clutch Pedal Booster Spring - R & R	
	Includes: Free up pedal	.8
	For Custom Eight Models, add .2 hr.	
5-53	Driving Shaft Rear Bearing Cover Assy. - R & R	
	Transmission on car	1.2
	Add .4 hours for R & R speedometer drive gear or oil seal.	
6-37	Water Pump or Gasket - R & R	
	Includes: Adjust Belt	1.2
	Custom Eight Models, add .2 hr.	
8-11	Engine - Inspect - All Pistons and Rods	
	Change time on models 2001-2101 to read	7.5
8-49	Piston Pins and Bushings - Renew all rods and pistons removed.	
	Six Cylinder	2.7
	Eight Cylinder	3.6
8-73	Crankshaft Main Bearings - Renew all.	

8-77	Main Bearing Caps - R & R and Inspect all. Oil pan removed, Oper. 8-83. Includes: R & R all for inspection.		
		Six	.6
		Eight	1.8
		Custom Eight	2.5
8-79	Main Bearing and Connecting Rod Caps - R & R Oil Pan removed, Oper. 8-83 Includes: R & R all for inspection		
		Six	1.0
		Eight	3.0
		Custom Eight	3.6
8-113	Camshaft - R & R Includes: Complete operation. R & R all necessary parts and gaskets. Reset timing, adjust tappets and engine idle.		
		Six	9.0
		Eight	9.8
		Custom Eight	10.5
	With Electromatic Clutch, add .3 hours If necessary to grind valves, add:		
		Six Cylinder	1.2
		Eight Cylinder	1.5
8-129	Vibration Damper - R & R For models 2103-06-26 to read		3.9
12-1	Car-Lubricate Change time to read		.6
12-3	Engine Oil - Change all models		.2

Very truly yours,

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