



Packard

SERVICE

TECHNICAL

Bulletin

49T-8, Dealer 6
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To: REGIONS, ZONES AND DEALERS

Subject: SPECIAL GOLD LACQUER FOR ANNOUNCEMENT MEETING CARS

The cars finished with gold paint for the Golden Anniversary Announcement are being shipped with a quart of gold lacquer. If additional gold lacquer is required, it should be ordered under No. BF-2445.

The following special instructions must be followed when using this paint.

A. Where finish is damaged so that it is necessary to repair the lacquer from the metal up, the following instructions apply:

1. Water sand lacquer with #360 paper, or equivalent, to a good surface.
2. Wipe off with clean solvent, and spot putty if necessary.
3. Spray full coat of air dry primer or primer surfacer.
4. Air dry until hard.
5. Scuff sand with #360 paper (dry).
6. Spray full coat of Egyptian Sand "C" scheme lacquer reduced 1-1 with lacquer thinner. This coat should be heavy enough to hide the color of primer or primer surfacer used.
7. Spray approximately four single coats of Gold lacquer mixed and reduced according to instructions on compartmented can.
8. Air dry lacquer, or force dry with lamps, until hard enough to sand and polish. Due to the high boiling, slow evaporating solvents in this lacquer, it will take considerably longer to dry than conventional refinishing lacquers.
9. After fully drying, water sand lacquer with #360 or #400 paper to a smooth surface.
10. Wheel polish and buff.

B. Where refinishing is desired for color match or repair of slight mars, the following instructions apply:

1. Lightly scuff sand lacquer with #360 paper (water or solvent).
2. Spray Gold lacquer mixes and reduce according to instructions until color match is obtained.
3. Dry, sand and polish as listed above.

Very truly yours,

N. A. Lull
Service Technical Manager