

Packard **SERVICE TECHNICAL** **Bulletin**

(CORRECTED COPY)

50T-26, Dealer 21
August 4, 1950

To: ZONES AND DEALERS

Subject: GROOVED DIRECT DRIVE CLUTCH PLATES (ULTRAMATIC DRIVE)

Emil
Ultramatic Drive units now in production incorporate a grooved direct drive clutch plate. These units carry a serial number above 135000 for the 10-plate unit and above 20000 for the 12-plate unit.

Converter assemblies, part number 421940, now being shipped by the Factory Parts Warehouse, also have a grooved plate and these assemblies are identified by a red paint mark on the outside of the assembly.

Service Technical Bulletin 50T-24, Dealer 19, June 20, 1950, and Service Counselor Vol. 24, No. 6, June 1950, cover the inspections, pressure tests, and the grooving of the plate to correct clutch "hang-on" in units which do not have a grooved plate.

When it is necessary to rework a plate, a labor allowance of 0.3 hr. should be used for grooving the plate after it is removed. After reassembly, the converter should be marked with red paint to indicate a grooved plate.

Very truly yours,

J. A. Carr
J. A. Carr, Manager
Parts and Service Department

AED: jm