

Packard **SERVICE TECHNICAL** **Bulletin**

50T-27, Dealer 22
August 10, 1950

To: ZONES AND DEALERS

Subject: TIGHTENING REAR SPRING U-BOLTS - ALL MODELS

Enid ↓
The rear spring U-bolt retaining nuts are tightened to a torque of 70 to 80 ft. lbs. when the springs are installed in Factory production.

It has been found that a drop-off in torque will exist after the car has been driven enough to fully seat the spring rubber pads or insulators. If the U-bolts are excessively loose and are allowed to remain so, there is a possibility of spring leaf breakage at the center bolt.

Tightening the U-bolts to 70 to 80 ft. lbs. torque should be made part of the 1000 mile inspection. At this time the insulators should be fully seated and no further drop-off in torque should occur.

Very truly yours,

J. A. Carr
J. A. Carr, Manager
Parts and Service Department

AED:ljg