

ackard SERVICE TECHNICAL

Dulletin

50T-53 Dealer 40 December 4, 1950

To: ZONES AND DEALERS

Subject: HYDRAULIC TAPPET EQUIPMENT AND GAUGE SET - MODEL "200" (2401)

Hydraulic tappet equipment has been released as Factory-installed special equipment for 24th Series "200" models. Engines having hydraulic tappets in the "200" series may be identified by the suffix letter "H" after the engine serial number.

The tappets in these engines are serviced in the same manner as the tappets in the "300" and "Patrician 400" engines. Hydraulic Tappet Gauge Set, J-4540, is used for checking valve stem clearance after reseating valves and when installing new valves.

Detail parts of the hydraulic tappet equipment are interchangeable with those for the 2402 and 2406 engines and replacement parts should be ordered under the part numbers listed for 2402-06 engines.

The detail parts in the hydraulic tappet group which differ from those in the conventional tappet group are: (1) camshaft, (2) cylinder oil gallery front plug, and (3) valve tappet assemblies.

Yours very truly,

Parts and Service Department

JAC:ljk