Packard SERVICE TECHNICAL Bulletin

50T-54, Dealer 41

December 8, 1950

To: ZONES AND DEALERS

Subject: LOOSE REAR ENGINE SUPPORT - 24TH SERIES

A snapping or popping noise in the vicinity of the engine rear support may indicate a loose insulator assembly where it is attached to the rear bracket in the frame X-member.

A loose insulator usually is the result of (1) the edges of the holes in the plate under the bracket having been pushed up into the elongated slots in the bracket and (2) distortion of the insulator plate to which the studs are anchored.

This condition, when it exists, may be corrected by installing spacers between the insulator and the bracket and plain 7/16-inch washers between the bracket plate and the retaining nuts as shown on the reverse side of this bulletin. The spacers should be made of 3/4-inch pipe cut to a length of 3/8-inch.

If the anchor plate is not distorted or if a new insulator is to be installed, the 3/8-inch spacers are of the correct length. The retaining nuts should be tightened so that the sides of the anchor plate are pulled down against the top of the support. They then should be further tightened to slightly distort the anchor plate so that it is being pulled against the spacers.

If the original insulator assembly is usable but has a distorted anchor plate, the spacers should be ground down to a length governed by the amount of distortion. They are of the correct length when the sides of the anchor plate are pulled against the support just before the plate pulls against the spacers.

Yours very truly,

J. A. Carr

J. A. Carr, Manager
Parts and Service Department

JAC:ljk

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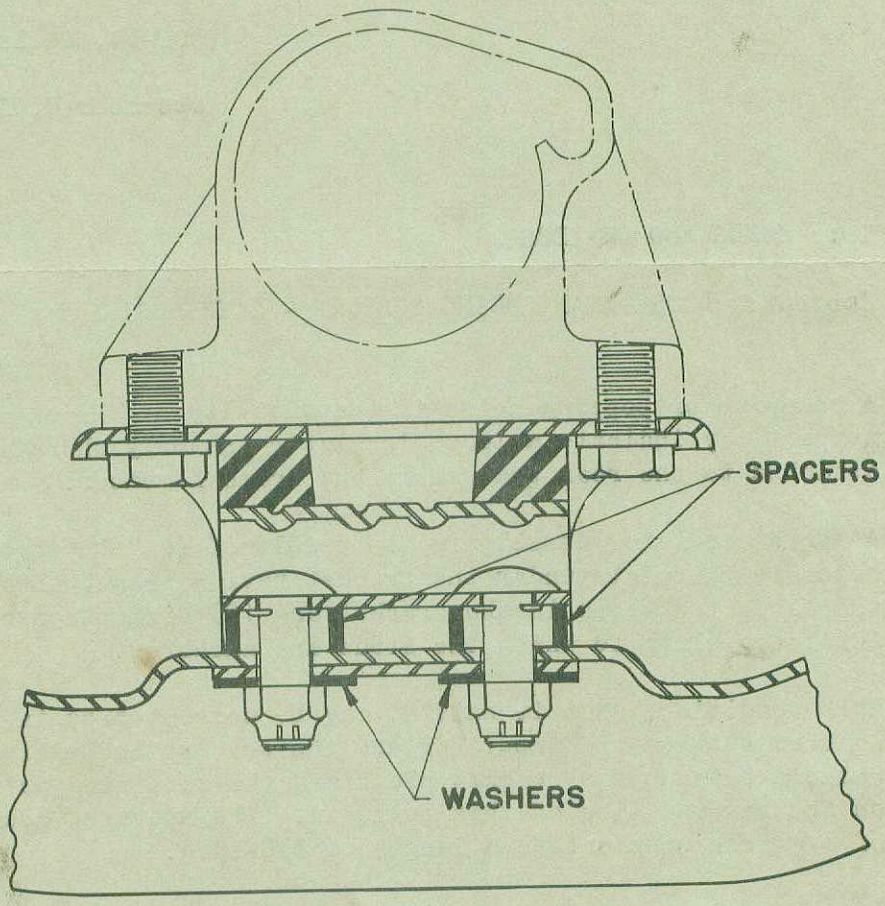
SPACERS
WASHERS