



**Packard SERVICE TECHNICAL**



**Bulletin**

50T-55  
Dealer 42

December 5, 1950

To: ZONES AND DEALERS

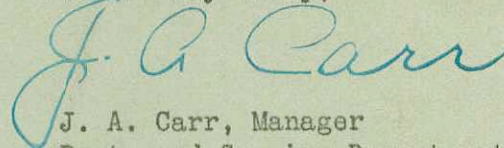
Subject: RETAINING SCREWS CHANGES - ULTRAMATIC DRIVE

Ultramatic Drive units with a serial number above 150374 and 20012 have self-locking screws and special washers in the converter first turbine, reactor shaft, and pump shaft.

These screws and special washers replace the plain screws and lock-plates previously used and they may be installed in earlier units. Only the self-locking screws should be used with the special washers and these should be tightened to a torque of 20 to 24 foot pounds.

The self-locking screws are carried under part number G 190929 and the special washers under number 433134.

Yours very truly,



J. A. Carr, Manager  
Parts and Service Department

JAC:ljk