

Packard **SERVICE TECHNICAL** **Bulletin**

Read and return to office

50T-6, Dealer 4
February 9, 1950

To: ZONES AND DEALERS

Subject: NEW TYPE ULTRAMATIC CONTROL VALVE LEVER AND LINK ASSEMBLY

A new type control valve lever and link assembly now is being used in Ultramatic Drive units in production.

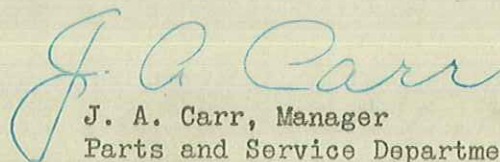
The early or first design assembly incorporates a two-piece, adjustable link and is adjusted as described on page 26 of the booklet "Servicing the Ultramatic Drive."

The new type valve lever and link assembly, shown on reverse side of this bulletin, incorporates a solid link in place of the two-piece link.

To adjust the new type linkage, loosen the detent lever cap screw indicated by the arrow. Set the detent lever in the reverse position. Set the control valve to the 5/16 inch dimension shown and tighten the cap screw to 50 ft. lbs. torque.

The control lever shaft should have approximately .045 inch end play and this also is governed by the position of the detent lever. It may be necessary to again loosen the cap screw and move the detent lever outward on the shaft to obtain this end play. When this is done, the 5/16 inch dimension should not be disturbed.

Very truly yours,


J. A. Carr, Manager
Parts and Service Department

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