



# Packard SERVICE TECHNICAL Bulletin

TO: ZONES

51T-10  
March 22, 1951

SUBJECT: CHANGES IN ULTRAMATIC (CONFIDENTIAL)

We are listing recent changes in the Ultramatic Drive unit. The part changed, the unit number on which the change was made and the date the change was made in production are shown.

The list is supplied simply as a matter of information for the use of Zone Parts & Service Managers and Representatives.

Any parts altered will not be shipped through Service until the previous design is exhausted.

<u>Unit No.</u>	<u>Name and Change</u>	<u>Part No.</u>	<u>Effective Date</u>
165318 20390	Converter Outlet Valve Covered in Service Technical Bulletin 50T-61.	426609	11-21-50
171789 25280	Breather Covered in Service Technical Bulletin 51T-4.	423435	1-25-51
172405 26170	Governor Adaptor Covered in Service Technical Bulletin 51T-5.	423438	2-2-51
169231 21741	Bell Housing Relief Valve Gasket Material changed to copper-asbestos to prevent oil leakage.	G113897	12-13-50
171890 25290	First Turbine Machining operation changed to provide additional clearance to prevent possible interference with driven plate balancing weight when used.	421920	1-26-51
172205 25840	Relief Valve Spring Seat Covered in Service Technical Bulletin 51T-6.	423453	1-31-51
174672 28245	High Range Clutch Piston Ring groove width increased to make ring more free.	423081 421639	2-22-51
172950 26782	Breather Number of ribbons in filter element decreased to improve breathing.	423435	2-8-51

Very truly yours,

*J. A. Carr*  
J. A. Carr, Manager  
Parts & Service Department

JAC/hs