



# Packard SERVICE TECHNICAL Bulletin

51T-14  
April 12, 1951

TO: ZONES  
SUBJECT: CHANGES IN ULTRAMATIC (CONFIDENTIAL)

We are listing recent changes in the Ultramatic Drive unit. The part changed, the unit number on which the change was made and the date the change was made in production are shown.

The list is supplied simply as a matter of information for the use of Zone Parts & Service Managers and Representatives.

Any parts altered will not be shipped through Service until the previous design is exhausted.

| <u>Unit No.</u> | <u>Name and Change</u>   | <u>Part No.</u> | <u>Effective Date</u> |
|-----------------|--|-----------------|-----------------------|
| 175806<br>29580 | Reaction Housing<br>Wire brushing operation added to eliminate sharp edges at holes. | 423220          | 3-5-51                |
| 175166<br>28810 | Clutch Housing<br>Ring groove width increased to make ring more free.                | 423366          | 2-27-51               |
| 176277<br>30098 | Parking Lock Gear<br>Tooth form revised to improve shifting to reverse.              | 423285          | 3-7-51                |
| 176277<br>30098 | Speedometer Driving Gear<br>Brass used instead of steel to increase life of gear.    | 421129          | 3-7-51                |

Yours very truly,

  
J. A. Carr, Manager  
Parts and Service Department

JAC/hs