

TECHNICAL

51T-36 October 11, 1951

TO: ZONES

SUBJECT: CHANGES IN ULTRAMATIC (CONFIDENTIAL)

We are listing recent changes in the Ultramatic Drive unit. The part changed, the unit number on which the change was made and the date the change was made in production are shown.

The list is supplied simply as a matter of information for the use of Zone Parts & Service Managers and Representatives.

Any parts altered will not be shipped through Service until the previous design is exhausted.

| Unit No.        | Name and Change   | Part No. | Effective<br>Date |
|-----------------|---|----------|-------------------|
| 181154<br>34916 | Starter safety switch Plug-in type terminals replace spade terminals                              | 423439   | 4-27-51           |
| 183700<br>37648 | Control damper assembly Improved type damper released to reduce valve noise.                      | 423452   | 5-15-51           |
| 185865<br>40145 | Transmission case breather cover Metal thickness increased to prevent dropping off after staking. | 423431   | 6-8-51            |
| 188945<br>44380 | Clutch hub Hub tooth clearance increased to help minimize burning of high range clutch plates     | 421636   | 8-6-51            |

Yours very truly,

J. A. Carr, Manager

Parts and Service Department

JAC: cml