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SERVICE

TECHNICAL

Bulletin

51T-47
Dealer 41
December 7, 1951

To: ZONES AND DEALERS

Subject: EASAMATIC POWER BRAKE
VACUUM VALVE AND OPERATING ROD - CAMPAIGN
25TH SERIES

Approximately 794 of the first Easamatic brake equipped cars have a brake power unit vacuum valve operating rod held in the valve with a spring retainer (clip).

If enough pull was exerted on the brake pedal, the rod could be pulled from the valve, thus damaging the retainer so that it would not hold the rod in place.

A new designed operating rod and valve assembly having a pin holding the rod to the valve has been released and started in production November 13th. All power units having the new designed operating rod and valve assembly will be identified with a dab of yellow paint on the master cylinder cover near the filler cap.

All brake power units that have the old type operating rod and valve are to be campaigned immediately with the new type rod and valve assembly.

Part Number 436382 Brake Power Vacuum Valve and Operating Rod Assembly is available and can be ordered through your Zone Parts Warehouse.

The installation of the new type operating rod and valve assembly is as follows:

- (a) Remove the cotter pin and clevis pin that connects the vacuum valve operating rod to the lower side of the brake pedal.
- (b) Remove the rubber boot from the flange on the upper end of the power unit. Remove the boot from the operating rod.
- (c) Remove the retaining ring (snap ring) from the inside edge of the upper bore of the power unit. Pull out the operating rod and valve assembly. NOTE: If the operating rod has been pulled out of the valve, wedge your finger inside the end of the valve and lift it out.
- (d) Be sure the screen is of a smaller diameter than the valve when in place so it will not rub in the bore of the power unit.
- (e) Install the valve and rod assembly, the retaining ring (snap ring), the rubber boot; connect the brake pedal to the operating rod with a clevis pin and a new cotter pin. Put a dab of yellow paint on the master cylinder cover near the filler cap.

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This campaign will be handled on an R.F.A. in the usual manner with a labor allowance of 0.3 hours. Return the old valve, fibre washer and rod with the R.F.A. to Zones.

FRONT FLOOR MAT INSTALLATION

When installing the front floor mat, remove the cotter pin and clevis pin from the lower side of the brake pedal pad. Raise the brake pedal and install the floor mat over the operating rod and boot. Reinstall the clevis pin and secure it with a new cotter pin. Align the floor mat and install the floor mat screws and ferrules as outlined in Technical Bulletin 51T-41, Dealer 36, November 6, 1951.

Very truly yours,

J. A. Carr

J. A. Carr, Manager
Parts and Service Department

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