

# Packard **SERVICE TECHNICAL** **Bulletin**

53T-18  
Dealer 15  
September 21, 1953

To: ZONES AND DEALERS

Subject: HEAVY DUTY TRANSMISSION GEARS - 2633

Occasionally you may encounter an owner having a 2633 commercial vehicle who drives in the lower gears for prolonged periods due to heavy loads, or the operation of this vehicle is subjected to extremely heavy service.

Heavy duty special alloy shot peened gears are available as service replacement for the 2633 commercial vehicle. Since the cost of manufacturing these parts is higher than standard parts, the prices are somewhat higher; therefore the heavy duty gears should only be used when extreme driving conditions exist.

The part numbers for these new parts are as follows:

- 419460 Clutch Shaft
- 419453 Countershaft Cluster Gear
- 433662 Driving Shaft, 1st and 2nd Speed Gears and Bearings Assembly (Standard Transmission).
- 410706 Driving Shaft, 1st and 2nd Speed Gears and Bearing Assembly (Overdrive).

Very truly yours,

  
J. A. Carr  
General Service Manager

JAC:hj