

TECHNICAL

54T-2 Dealer 2 January 13, 1954

TO: ZONES AND DEALERS

SUBJECT: 359 CU. IN. - 212 HORSEPOWER ENGINE SERVICE DATA

Listed for your information are two important service items pertaining to the new 359 Cu. In. - 212 Horsepower engine that is used in the following 54th Series cars: (Body types 5450-51-52-53-77-78-79).

1. IGNITION TIMING.

Ignition timing specification is: Dead center plus 0 minus 1 degree.

2. ALUMINUM CYLINDER HEAD NUT TORQUE.

The aluminum cylinder head should be torque tightened when Cold to 60-62 ft. lbs.

Very truly yours,

J. A. Carr

General Service Manager

JAC:rf