

## SERVICE TECHNICAL

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Dealer 9 February 10, 1955

To: ZONES AND DEALERS

Subject: WINDSHIELD WEATHERSTRIP AND MOULDING RETAINERS - 55TH SERIES

The windshield glass in a few early production 55th Series cars has a tendency to work forward at the lower edge permitting the upper edge of the glass to drop out of the weatherstrip.

This condition can be corrected in the field by installing five retainers along the forward lower edge of the windshield weatherstrip which stiffens the weatherstrip and also provides a better fit of the lower chrome mouldings. To install the retainers, follow the procedure outlined:

- a. Remove the windshield inside finishing mouldings. Loosen the screws that attach the windshield outside end chrome mouldings to the pillar post. Unsnap the moulding cover from the inner ends of the lower chrome mouldings at the center of the windshield. Carefully work the two lower mouldings toward the center of the windshield and remove them from the weatherstrip.
- b. Place the palm of your hands on the inside and outside of the glass and carefully work the glass upward until it is properly centered in the weatherstrip. It may be necessary to bump the glass with the palm of your hand to move the glass.
- c. Cut 3/16" from the ends of four of the retainers as shown. Drill four 7/64" holes at locations B through the weatherstrip and body flange at the angle shown in Section "B" of the illustration. Place some dum-dum over the holes and install the four retainers with screws at locations B.
  - Reinstall the two lower chrome mouldings, making sure they are properly located. Tighten the end moulding screws.
- d. Drill a 3/32" hole in the bead on the body flange at location A, exactly centered between the ends of the chrome mouldings and at the angle shown in Section "A". Place some dum-dum over the hole. Using a small punch in the hole of the retainer that was not cut off, bend it slightly so that the screw can be installed almost vertically.

Insert the retainer into the open end of one of the mouldings at the center of the windshield, then work it back until it is in the ends of both mouldings and its lower end resting in the lower lip of the mouldings. Install the screw and tighten. Install the moulding snap on cover.

Install the inside finishing mouldings.

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The following material is required:

Part Number 432183 Retainer 5
Part Number G179061 Screw 4
Part Number G162147 Screw 1

Very truly yours,

H. N. Johnson

Assistant Service Manager

HGL:tf

