

Packard SERVICE TECHNICAL Bulletin

55T-30
Dealer 21
June 28, 1955

To: ZONES AND DEALERS

Subject: STAINED HEADLINING - 55TH SERIES CLIPPERS

A few reports have been received of stained headlinings on the 55th Series Clippers (bodies 5522-42-47-62-67). The stains are brown in color and appear along the threads where the cross-bow listings are sewed to the headlining.

The stains are caused by a bleeding through from the asphalt impregnated felt roof insulation material.

When replacing the headlining on a 55th Series Clipper because of the brown stains, the roof insulation material should also be replaced with a new type as the bleed through will occur again if the insulation material is not replaced.

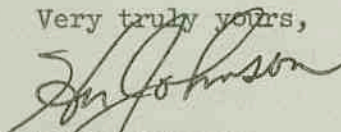
A new type roof insulation material "amberlite" is available under part number 463299 for bodies 5547-67 and part number 463300 for bodies 5522-42-62. Part number 463300, when used on the Clipper Sedans, will have to be trimmed to size since it is about seven inches too long.

Remove the old insulation material with a putty knife. Using a brush, apply a coat of 3M Weatherstrip Cement EC-711 on the roof and on the new insulation.

Install the new insulation on the roof making sure that it is secured in all places by the cement. Install the new headlining.

NOTE: Occasionally trim cement or dirt gets on the headlining during production, therefore, do not confuse this condition with the brown stains from the insulation.

Very truly yours,



H. N. Johnson
Assistant Service Manager

HGL:mu