

Packard SERVICE TECHNICAL Bulletin

55T-33
Dealer 24
July 14, 1955

To: ZONES AND DEALERS

Subject: SERVICE ENGINES - 55TH SERIES

Service replacement engines, Part Number 458621, for models 5560 and 5580 are identical and were specified to be painted ivory color and equipped with Packard rocker covers. However, production built a number of these service engines (Part Number 458621) that were painted blue and had Clipper rocker covers.

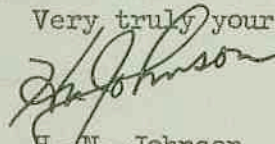
In cases where the service replacement engine is painted the wrong color, we suggest you paint it the proper color and install the rocker covers from the engine that was removed.

Listed below are the engine color schemes as supplied in new production cars:

- 5540 - Clipper Deluxe, Clipper Super -- Red with Clipper Covers
- 5560 - Clipper Custom -- Blue with Clipper Covers
- 5580 - Packard -- Ivory with Packard Covers

The casting number on top of the flywheel housing may be checked to further identify the engines. The 3-3/16" bore engine (5540) will have casting number 446521 while the 4" bore engine (5560-80) will have casting number 440275.

Very truly yours,



H. N. Johnson
Assistant Service Manager

HGL:mu