

## TECHNICAL SERVICE



56T-23 July 20, 1956

To: ZONES

Subject: CAMPAIGN - ROCHESTER CARBURETOR PRIMARY VENTURI BRASS RINGS -

MODELS: 5697-5699

The two 4-barrel Rochester Carburetors used on 56th Series Caribbean cars (Models 5697-5699) have a brass ring on the lower ends of the primary venturi to prevent a stumble condition on acceleration at 30 to 40 MPH.

These brass rings are pressed on the venturi, however, due to heat a few have come off, passing through the intake manifold into the combustion chamber causing damage to pistons, valves and in some instances causing severe engine damage requiring engine replacement.

Because of the serious nature of this condition and the costly replacement of engine parts or engine replacement, all 56th Series Caribbeans 5697-5699 must have the carburetor primary venturi campaigned as soon as possible. The campaign should be handled in the following manner:

- 1. Secure from your Zone Distribution Manager a record of the dealers who have purchased Caribbeans 5697-5699 and vehicle numbers of those models.
- 2. Address a letter (sample attached) to each of these dealers to which you will attach the certification form (sample attached) in duplicate and one copy of the instruction sheet, a supply of which is enclosed.
- 3. Furnish this office with a list of the Caribbean 5697-5699 models to be campaigned, giving vehicle numbers and dealers' names. Follow this campaign with dealers to a prompt conclusion, forwarding the certification forms to this office as they are received from the dealers.
- 4. Determine if there are any 5697-5699 Caribbean models in Zone inventory. If so, arrange to have these modifications performed on those vehicles. I would suggest that you arrange to have this work done by one of your field representatives if required. Advise this office the vehicle numbers of such cars campaigned.
- 5. Note from the suggested letter to dealers that a labor allowance of 2.3 hours is authorized to dealers for the performance of this work. Credit for this labor allowance can be secured by the dealer by presenting an RFA.

Very truly yours,

T. W. Nertney

Service Technical Manager