

SERVICE LETTER

SOUTH BEND 27, INDIANA

SUBJECT

TRANSMISSION INSPECTION HOLE COVER 1958 MODEL STUDEBAKERS AND PACKARDS
EQUIPPED WITH FLIGHTOMATIC TRANSMISSION

NUMBER

SP-8

DATE

April 22, 1958

To facilitate the checking of the Flightomatic transmission fluid level and rear band adjustment, a new transmission inspection hole cover is used on 1958 Model Studebakers and Packards equipped with Flightomatic transmission. The new cover is coated with molded textured rubber in colors to match the various floor mats and carpets used in these models. The cover is designed to be installed on top of the floor covering and will permit servicing operations without disturbing the floor covering. The new cover started in production with the following serial numbers:

58G	Champion	G-1425484	58HK	Golden Hawk	6105297
	(Including		58LK	Packard Hawk	1542
	Y-1 Taxi Cabs)		58L	Packard	7625
58B	Commander	8480651			
58H	President	7217692			

The new inspection hole cover is wrapped inside the floor covering and placed in the trunk compartment of new cars. The attaching screws and speed nuts are packaged in an envelope that is placed in the glove compartment.

The rubber covered transmission inspection hole cover is installed as follows:

- 1. Knock out the lanced hole in the floor pan at the transmission inspection hole location.
- Drill holes, using a 11/32" drill, at each corner of the inspection hole for the cover attaching screws. The hole locations are indicated by spud marks on the floor pan of the car.
- 3. Install the cover plate attaching screw speed nuts at the holes drilled.
- 4. Install the floor covering and scuff plates.
- 5. Use a sharp knife and cut a hole in the floor covering at the inspection hole location the size of the inspection hole. The jute backing on the floor covering should be removed from the covering approximately 1/2" around the hole in the floor covering.
- Install the transmission inspection hole cover and attaching screws.

The new transmission inspection hole cover can be installed on cars equipped with Flightomatic transmission that were built prior to the above serial numbers. The cover and attaching screws may be purchased from Studebaker-Packard Parts Depots under the following part numbers:

1328759xl - Midnight Black Transmission Inspection Hole Cover Part No.

1328759x2 - Mountain Blue 1328759x3 - Park Green 1328759x4 - Dark Brown

Transmission Inspection Hole Cover Attaching Screws Part No. 1526x40 (4 required).

> Roy B. Bender Manager, Parts and Service Division

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