

REFER TO THIS LETTER BY NUMBER

PACKARD MOTOR CAR COMPANY

DETROIT MICHIGAN

May 1st, 1928.

To Packard Distributers and Dealers.

Subject, Recommended Chart on Cylinder Regrinding

TO BE NOTED AND INITIALED BY	

FOR DEALERS

This letter supersedes Technical Letter No. 1847 and will be issued from now on as a Trade Letter. Be sure Technical Letter 1847 is cancelled.

The chart on the reverse side shows the net and suggested zone list prices of the standard and oversize cylinder and piston assemblies, also the prices on exchange basis.

TWIN SIX

The standard and oversize cylinder and piston assemblies for models 125-135-225-235, will be sold to the customer at the reground price, without the return of the old cylinder block. No credit will be allowed for the return of old twin blocks. The specified size will be shipped providing the factory can furnish, otherwise, we reserve the right to ship what is available.

SIX AND EIGHT

The factory will allow credit for the return of the old cylinder blocks providing they can be reground and do not require welding, or have not been welded, or do not show other defects. The specified size will be shipped providing the factory can furnish, otherwise, we reserve the right to ship the next available size.

OVERSIZE PINS

Cylinder and piston assemblies whether new or reground, will include pistons, rings, pins and lockscrews. The standard cylinder and piston assembly will be assembled with standard pins; .015 oversize assembly with .003 oversize pins; .030 oversize assembly with .006 oversize pins; .045 oversize assembly with standard pins; .060 oversize (Twin Six) assembly with .003 oversize pins. These parts are included in the prices shown. Where necessary order oversize connecting rod bushings.

REGROUND CYLINDERS

The reground cylinders include pistons, rings and pins fitted, water tested, new valve guides, seats narrowed, reseated and enameled.

STANDARD SIZE CYLINDERS

No regrind exchange credit will be allowed on an old cylinder if a new standard cylinder is ordered for replacement. The D-14 tags covering the return of cylinders are to show the parts order number on which replacement was ordered.

Net Cost to Customer

Net Cost to Dealer

For Oversize Cylinder and Piston Assembly after old block is credited, or for 125-135-225-235 Standard and Oversize cylinder where no exchange is necessary.

After Credit is Allowed, or for 125-135-225-235 Standard and Oversize Cylinder where no exchange is necessary.

Model	1st	2nd	3rd	1st	2nd	3rd
116-126-133-226-233-326-333-426 433-526-533-125-135-225 235-325-335	\$ 51.70	\$ 54.20	\$ 60.00	\$ 36.80	\$ 39.55	\$ 43.80
136-143-236-243-336-343-443 1-1½-2D-E 3-4D-E 5-6E	64.60 55.25 57.55 59.85	67.75 57.90 60.35 62.75	75.00 64.10 66.80 69.50	47.15 40.35 42.00 43.70	49.45 42.26 44.05 45.80	54.75 46.80 48.75 50.75

ZONE LIST PRICES FOR STANDARD AND OVERSIZE CYLINDER AND PISTON ASSEMBLIES

		Net Cost to Customer			Net Cost to Dealer		
Model	Size	1st	2nd	3rd	1st	2nd	3rd
125-135-225-235 All Std. & Oversize		\$ 51.70	\$ 54.20	\$ 60.00	\$ 36.80	\$ 39.55	\$ 43.80
325-335	Std.	125.00	131.05	145.10	91.25	95.65	105.90
" "	.015	105.55	110.65	122.50	77.05	80.75	89.40
" "	.030	97.85	102.60	113.55	71.45	74.90	82.90
" "	.045	90.15	94.55	104.65	65.80	68.00	76.40
" "	.060	79.40	83.25	92.15	57.95	60.75	67.25
116-126-133-226-233	Std.	100.00	104.85	116.05	73.00	76.45	84.70
326-333-426-433-526-533	.015	90.00	94.35	104.45	65.70	68.80	76.25
" "	.030	85.00	89.10	98.65	62.05	65.05	72.00
" "	.045	80.00	83.85	92.85	58.40	61.20	67.80
136-143-236-243	Std.	125.00	131.05	145.10	91.25	95.65	105.90
336-343-443	.015	110.00	115.30	127.65	80.30	84.15	93.20
" "	.030	105.00	110.10	121.85	76.65	80.35	88.95
" "	.045	95.00	99.60	110.25	69.35	72.70	80.50
1-1½-2D-E	Std.	138.00	144.65	160.15	100.75	105.60	116.90
" "	.015	109.05	114.35	126.60	79.60	84.50	92.40
" "	.030	101.35	106.30	117.65	74.00	77.60	85.90
" "	.045	93.65	98.25	108.75	68.35	71.70	79.40
" "	.060	82.90	86.95	96.25	60.50	63.50	70.25
3-4D-E	Std.	150.00	157.25	174.10	109.50	114.80	127.10
" "	.015	116.00	121.60	134.65	84.70	88.75	98.30
" "	.030	106.75	111.95	123.95	77.95	81.70	90.50
" "	.045	100.60	105.50	116.80	73.45	77.00	85.25
" "	.060	85.25	89.35	98.95	62.25	65.25	72.25
5-6E	Std.	160.00	167.75	185.70	116.80	122.45	135.55
" "	.015	124.45	130.50	144.45	90.85	95.25	105.45
" "	.030	115.25	120.80	133.75	84.15	88.20	97.65
" "	.045	102.90	107.90	119.45	75.10	78.75	87.20
" "	.060	87.55	91.75	101.60	63.90	67.00	74.15

Yours very truly,

PACKARD MOTOR CAR COMPANY,

H. N. Davock

H. N. DAVOCK,

General Service Manager.

(j) 2000

Dealers' T. L. No. 19.