## PACKARD MOTOR CAR COMPANY

## DETROIT MICHIGAN

November 16, 1923.

To Packard Distributers.

Subject: Revised Chart on Cylinder Regrinding for Distributers.

REFER TO THIS LETTER BY NUMBER
TO BE NOTED AND INITIALED BY

This letter supersedes Technical Letter No. 1734.

The chart on the reverse side shows the net and zone list prices of .020 and .040 oversize cylinder and piston assemblies and the exchange credits when allowed, also the zone list prices for the standard cylinder and piston assemblies.

The .040 oversize cylinder and piston assembly will be sold to the customer at the zone list price shown on this chart without the return of the old cylinder block and no credit allowance will be made for the return of the old .020 oversize block.

The Factory will allow credit only for the return of old standard cylinder blocks and these will be accepted for the full credit as shown regardless of how much the bores are worn, providing they do not require welding or have not been welded and do not plainly show other defects. The Factory, however, reserves the right to fill orders for cylinder and piston assemblies with either of the oversize types or with the standard in case the one ordered is not available.

No regrind exchange credit will be allowed on an old standard cylinder if a new standard cylinder is ordered for replacement. The D-14 tags covering the return of cylinders are to show the parts order number on which replacement was ordered.

Cylinder and piston assemblies, either new or reground, will include pistons, rings, pins and lockscrews. The standard cylinder and piston assembly will be assembled with standard pins, .020 oversize assemblies will be assembled with .003 oversize pins, and the .040 oversize assemblies will be assembled with .006 oversize pins. These parts are included in the prices shown.

THE REGROUND CYLINDERS INCLUDE PISTONS, RINGS AND PINS FITTED, WATER TESTED, NEW VALVE GUIDES, SEATS NARROWED, RESEATED AND ENAMELED.

(over)

MODEL 125-135 225-235 325-335 116 126-133 136-143 1-1½-2D-E	Net Price to Distributer For .020 Cylinder And Piston Assem. \$63.60 58.60 58.60 51.00 67.00 62.90	Net Credit to Distributer For Return of Old Std. Cylinder Block \$30.00 25.00 25.00 17.40 17.40 25.00 27.00 30.00	Net Cost to Distributer For .020 Cylinder And Piston Assem. After Credit Is Allowed or Net Cost for .040 Cyl. And Piston Assem. With No Credit Allowance \$33.60 33.60 33.60 33.60 33.60 33.60 33.60 33.700	20NE 1 \$49.50 49.50 49.50 49.50 49.50 61.75 52.80 55.00	tomer for .020 Oversiably After Old Block for .040 Oversize With Allowance  ZONE 2  \$52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00  52.00	ze Cylinder Is Credited a No Credit ZONE 3 \$59.00 59.00 59.00 72.95 62.40 65.00 67.60
1-1½-2D-E 3-4-D-E 5-6-E	67.40 71.90	30.00 33.00	38.90	57.20	59.80 OVERSIZE	67.60

## ZONE LIST PRICES FOR STANDARD, .020 AND .040 OVERSIZE CYLINDER AND PISTON ASSEMBLIES

	CYLINDER	AND PISTON AL		7 2
		Zone 1	Zone 2	Zone 3
			\$141.15	\$159.55
125-135	Std.	\$135.00	97.75	111.50
"	.020	93.50	52.00	59.00
w. History	.040	49.50	130.70	147.75
225-235	Std.	125.00	90.10	101.85
"	.020	86.20	52.00	59.00
"	.040	49.50	130.70	147.75
325-335	Std.	125.00	90.10	101.85
323-330	.020	86.20	52.00	59.00
"	.040	49.50	104.55	118.15
116	Std.	100.00	78.45	88.65
"	.020	75.00	52.00	59.00
"	.040	49.50	104.55	118.15
126-133	Std.	100.00	78.45	88.65
"	.020	75.00	52.00	59.00
"	.040	49.50	130.70	147.75
136–143	Std.	125.00	102.95	116.40
"	.020	98.50	64.55	72.95
"	.040	61.75	144.25	163.05
1-1½-2D-E	Std.	138.00	95.95	108.45
" "	.020	91.80	55.20	62.40
"	.040	52.80	156.80	177.25
3-4-D-E	Std.	150.00	103.50	117.00
"	.020	99.00	57.50	65.00
"	.040	55.00	167.25	189.05
5-6-E	Std.	160.00	110.55	124.95
"	.020	105.75	59.80	67.60
"	.040	57.20		
		Wery truly yours,		

Very truly yours,

PACKARD MOTOR CAR COMPANY.

A.M. Sarrek.

H. N. DAVOCK, Manager Technical Service Department.