

PACKARD MOTOR CAR COMPANY

DETROIT MICHIGAN

November 18, 1929.

To: PACKARD DISTRIBUTERS AND DEALERS.

Subject: Recommended Chart on Cylinder Regrinding

TO BE NOTED AND INITIALED BY

FOR DEALERS

This letter supersedes and cancels Trade Letter No. T-2336 and all previous letters on the subject.

The chart on the reverse side shows the net and suggested zone list prices of the standard and oversize cylinder and piston assemblies, also the prices on exchange basis.

TWIN SIX AND 116

Cylinder and piston assemblies for models 125-135-225-235-325-335-116 will be sold to the customer at the reground price, without the return of the old cylinder block. No credit will be allowed for the return of old twin and 116 blocks. The specified size will be shipped providing the factory can furnish, otherwise, we reserve the right to ship what is available.

SIX AND EIGHT

The factory will allow credit for the return of the old cylinder blocks providing they can be reground and do not require welding, or have not been welded, or do not show other defects. The specified size will be shipped providing the factory can furnish, otherwise we reserve the right to ship the next available size.

OVERSIZE PINS

Cylinder and piston assemblies whether new or reground, will include pistons, rings, pins and lock-screws. The standard cylinder and piston assembly will be assembled with standard pins; .015 oversize assembly with .003 oversize pins; .030 oversize assembly with .006 oversize pins; .045 oversize assembly with standard pins; .060 oversize (Twin Six) assembly with .003 oversize pins. These parts are included in the prices shown. Where necessary order oversize connecting rod bushings.

REGROUND CYLINDERS

The reground cylinders include pistons, rings and pins fitted, water tested, new valve guides, seats narrowed, resealed and enameled.

STANDARD SIZE CYLINDERS

No regrind exchange credit will be allowed on an old cylinder if a new standard cylinder is ordered for replacement. The D-14 tags covering the return of cylinders are to show the parts order number on which replacement was ordered.

Yours very truly,

PACKARD MOTOR CAR COMPANY.

H.C. Taylor.

H. C. Taylor,
Service Department.

HCT-ES
(e) 2800

**RECOMMENDED CHART ON CYLINDER REGRINDING
TO DISTRIBUTERS AND DEALERS**

Model	Suggested Net Cost to Customer			Suggested Net Cost to Dealer		
	1st	2nd	3rd	1st	2nd	3rd
125-135-225-235-325-335						
116-126-133-226-233-326						
333-426-433-526-533	\$ 51.65	\$ 54.40	\$ 59.60	\$ 37.70	\$ 39.70	\$ 43.50
626-633-726-733	58.30	61.15	67.70	42.55	44.65	49.40
136-143-236-243-336-343						
443-640-645-740-745	64.60	68.00	74.50	47.15	49.65	54.40
1-1½-2D-E	55.25	58.15	63.75	40.35	42.45	46.55
3-4D-E	57.55	60.60	66.45	42.00	44.25	48.50
5-6E	59.85	63.00	69.05	43.70	46.00	50.40

**SUGGESTED ZONE LIST PRICES FOR STANDARD AND
OVERSIZE CYLINDER AND PISTON ASSEMBLIES**

Model	Size	Suggested Net Cost to Customer			Suggested Net Cost to Dealer		
		1st	2nd	3rd	1st	2nd	3rd
125-135-225-235							
325-335-116	All	\$ 51.65	\$ 54.40	\$ 59.60	\$ 37.70	\$ 39.70	\$ 43.50
126-133-226-233-326							
333-426-433-526-533	Std.	100.00	105.25	115.40	73.00	76.85	84.25
" "	.015	90.00	94.75	103.85	65.70	69.15	75.80
" "	.030	85.00	89.45	98.05	62.05	65.30	71.60
" "	.045	80.00	84.20	92.30	58.40	61.45	67.40
626-633-726-733	Std.	115.00	121.05	132.70	83.95	88.35	96.85
" "	.015	100.00	105.25	115.40	73.00	76.85	84.25
" "	.030	95.00	100.00	109.60	69.35	73.00	80.00
" "	.045	86.65	91.20	100.00	63.25	66.60	73.00
136-143-236-243							
336-343-443-640							
645-740-745	Std.	125.00	131.55	144.25	91.25	96.05	105.30
" "	.015	110.00	115.80	126.90	80.30	84.55	92.65
" "	.030	105.00	110.50	121.15	76.65	80.65	88.45
" "	.045	95.00	100.00	109.60	69.35	73.00	80.00
1-1½-2D-E	Std.	138.00	145.25	159.25	100.75	106.30	116.25
" "	.015	109.05	114.80	125.85	79.60	83.80	91.85
" "	.030	101.35	106.65	116.90	74.00	77.85	85.35
" "	.045	93.65	98.60	108.05	68.35	72.00	78.90
" "	.060	82.90	87.30	95.65	60.50	63.75	69.85
3-4D-E	Std.	150.00	157.90	173.05	109.50	115.25	126.35
" "	.015	116.00	122.10	133.85	84.70	89.15	97.70
" "	.030	106.75	112.35	123.15	77.95	82.00	89.90
" "	.045	100.60	105.85	116.05	73.45	77.25	84.70
" "	.060	85.25	89.55	98.35	62.25	65.65	71.80
5-6E	Std.	160.00	168.40	184.60	116.80	122.95	134.75
" "	.015	124.45	130.95	143.45	90.85	95.60	104.70
" "	.030	115.25	121.30	133.00	84.15	88.55	97.10
" "	.045	102.90	108.35	118.75	75.10	79.10	86.70
" "	.060	87.55	92.20	101.05	63.90	67.30	73.75