

REFER TO THIS LETTER BY NUMBER

PACKARD MOTOR CAR COMPANY

DETROIT MICHIGAN

February 1, 1932.

To: PACKARD DISTRIBUTERS AND DEALERS.

Subject: Recommended Chart on Cylinder Regrinding.

TO BE NOTED AND INITIALED BY	

FOR DEALERS

This letter supersedes and cancels Technical Letter No. T-1885 and all previous letters on the subject.

The chart on the reverse side shows the net and suggested zone list prices of the standard and oversize cylinder and piston assemblies, also the prices on exchange basis.

Twin Six and 116

Cylinder and piston assemblies for models 125-135-225-235-325-335-116 will be sold to the customer at the reground price, without the return of the old cylinder block. No credit will be allowed for the return of old twin and 116 blocks. The specified size will be shipped providing the factory can furnish, otherwise, we reserve the right to ship what is available.

Six and Eight

The factory will allow credit for the return of the old Standard .015 and .030 oversize cylinder blocks only, providing they can be reground and do not require welding, or have not been welded, or do not show any other damage. The specified size will be shipped providing the factory can furnish, otherwise we reserve the right to ship the next available size.

Oversize Pins

Cylinder and piston assemblies whether new or reground, will include pistons, rings, pins and lock-screws. The standard cylinder and piston assembly will be assembled with standard pins; .015 oversize assembly with .003 oversize pins; .030 oversize assembly with .006 oversize pins; .045 oversize assembly with standard pins; .060 oversize (Twin Six) assembly with .003 oversize pins. These parts are included in the prices shown. Where necessary order oversize connecting rod bushings.

Reground Cylinders

The reground cylinders include pistons, rings and pins fitted, water tested, new valve guides, seats narrowed, reseated and enameled.

Standard Size Cylinders

No regrind exchange credit will be allowed on an old cylinder if a new standard cylinder is ordered for replacement. The D-14 tags covering the return of cylinders are to show the parts order number on which replacement was ordered.

Yours very truly,

PACKARD MOTOR CAR COMPANY.

H. C. Taylor.

H. C. Taylor,
Service Department.

HCT-ES
(e) 2800

**RECOMMENDED CHART ON CYLINDER REGRINDING
TO DISTRIBUTERS AND DEALERS**

<u>Model</u>	<u>Suggested Net Cost to Customer</u>			<u>Suggested Net Cost to Dealer</u>		
	<u>1st</u>	<u>2nd</u>	<u>3rd</u>	<u>1st</u>	<u>2nd</u>	<u>3rd</u>
125-135-225-235-325-335-116						
126-133-226-233-326-333-426						
433-526-533	\$ 56.85	\$ 59.40	\$ 64.60	\$ 37.90	\$ 39.60	\$ 43.05
626-633-726-733-826-833						
901-902	64.15	67.10	72.90	42.75	44.75	48.60
136-143-236-243-336-343-443						
640-645-740-745-840-845-903-904	71.05	74.30	80.75	47.35	49.55	53.85
1-1½-2D-E	60.80	63.55	69.15	40.55	42.35	46.10
3-4D-E	63.35	66.20	72.00	42.25	44.15	48.00
5-6E	65.80	68.80	74.80	43.85	44.85	49.85

**SUGGESTED ZONE LIST PRICES FOR STANDARD AND
OVERSIZE CYLINDER AND PISTON ASSEMBLIES**

<u>Model</u>	<u>Size</u>	<u>Suggested Net Cost to Customer</u>			<u>Suggested Net Cost to Dealer</u>		
		<u>1st</u>	<u>2nd</u>	<u>3rd</u>	<u>1st</u>	<u>2nd</u>	<u>3rd</u>
125-135-225-235							
325-335-116	All	\$ 56.85	\$ 59.40	\$ 64.60	\$ 37.90	\$ 39.60	\$ 43.05
126-133-226-233-326							
333-426-433-526-533	Std.	110.00	115.00	125.00	73.35	76.65	83.35
" "	.015	99.00	103.50	112.50	66.00	69.00	75.00
" "	.030	93.50	97.75	106.25	62.35	65.15	70.85
" "	.045	88.00	92.00	100.00	58.65	61.35	66.65
626-633-726-733							
826-833-901-902	Std.	126.50	132.25	143.75	84.35	88.15	95.85
" "	.015	110.00	115.00	125.00	73.35	76.65	83.35
" "	.030	104.50	109.25	118.75	69.35	72.85	79.15
" "	.045	95.30	99.65	108.30	63.55	66.45	72.20
136-143-236-243-336							
343-443-640-645-740							
745-840-845-903-904	Std.	137.50	143.75	156.25	91.65	95.85	104.15
" "	.015	121.00	126.50	137.50	80.65	84.35	91.65
" "	.030	115.50	120.75	131.25	77.00	80.50	87.50
" "	.045	104.50	109.25	118.75	69.35	72.85	79.15
1-1½-2D-E	Std.	151.80	158.70	172.50	101.20	105.80	115.00
" "	.015	119.95	125.40	136.30	79.95	83.95	90.85
" "	.030	111.50	116.55	126.70	74.35	77.70	84.45
" "	.045	103.00	107.70	117.05	68.65	71.80	78.05
" "	.060	91.20	95.35	103.65	60.80	63.55	69.10
3-4D-E	Std.	165.00	172.50	187.50	110.00	115.00	125.00
" "	.015	127.60	133.40	145.00	85.05	88.95	96.65
" "	.030	117.45	122.75	133.45	78.30	81.85	88.95
" "	.045	110.65	115.70	125.75	73.75	77.15	83.85
" "	.060	93.80	98.05	106.55	62.55	65.35	71.05
5-6E	Std.	176.00	184.00	200.00	117.34	122.65	133.35
" "	.015	136.90	143.10	155.55	91.25	95.40	103.70
" "	.030	126.80	132.55	144.05	84.55	88.35	96.05
" "	.045	113.20	118.35	128.65	75.45	78.90	85.75
" "	.060	96.30	100.70	109.45	64.20	67.15	72.95